

1) The formula for calculating the volume of a rectangular wet well is

- Right A) $V=L \times W \times C$
 B) $V=W \times A \times P$
 C) $V=W \times L \times H$
 D) $V=W \times H \times D$

Where,
 V= volume C=circumference
 L= length P=perimeter
 W= width D=diameter
 A= area H= height

2) Check valves are used on the discharge side of centrifugal pumps to

- Right A) Equalize the pressure on both sides of the impeller
 B) Prevent water in the suction line from flowing back into the reservoir
 C) Prevent water in discharge line from flowing back
 D) Regulate the rate of water flow through the discharge pipe

3) How does the area of a(n) 42 inch sewer compare to a(n) 21 inch sewer?

- a) The 42 in. area is 2.00 times larger than the 21 in. area.
 b) The 42 in. area is 3.14 times larger than the 21 in. area.
 c) The 42 in. area is 2.55 times larger than the 21 in. area.
 d) The 42 in. area is 4.00 times larger than the 21 in. area. Right

Area of 42 in.

$$= D^2 \times .785$$

$$= 42 \text{ in.} \times 42 \text{ in.} \times .785$$

$$= 1385 \text{ in}^2$$

Area of 21 in.

$$= D^2 \times .785$$

$$= 21 \text{ in.} \times 21 \text{ in.} \times .785$$

$$= 346.2 \text{ in}^2$$

Compare the 2 areas

$$\frac{\text{Area of the 42 in.}}{\text{Area of the 21 in.}} = \frac{1385 \text{ in.}}{346 \text{ in.}} = 4.00 \text{ times larger}$$

4) A lantern ring is a

- A) Metal ring for lowering an explosive-gas detector candle into manholes and wet wells
- B) Shaft coupling that has been completely worn through in spots or that has "daylighted"
- Right** C) Spacer ring in a pump packing gland to improve seat water distribution
- D) Type of coupling for joining pipes that will not be covered or put in the dark for at least 5 days

5) If a(n) 36 in. pipe and a(n) 42 in. pipe are running full and meet at a manhole, what minimum size outlet pipe will be required?

- a) 56 inch **Right**
- b) 44 inch
- c) 71 inch
- d) 78 inch

Calculate the areas of both pipes.

Area of the 36 in. pipe = $36 \text{ in.} \times 36 \text{ in.} \times .785 = 1,017.4 \text{ in}^2$
 Area of the 42 in. pipe = $42 \text{ in.} \times 42 \text{ in.} \times .785 = 1,384.7 \text{ in}^2$

Add the two areas together

(The outlet pipe area must be big enough for both pipes.)

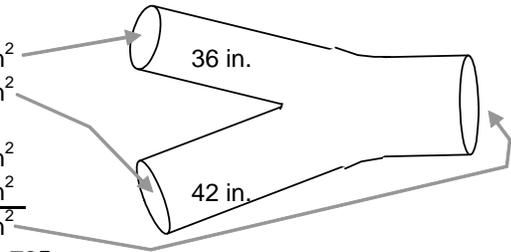
$$\begin{array}{r} 1,017.4 \text{ in}^2 \\ + 1,384.7 \text{ in}^2 \\ \hline 2,402.1 \text{ in}^2 \end{array}$$

Use the area formula to back out the diameter

If you round down the decimal, the pipe will be too small. YOU MUST ROUND UP THE DECIMAL.

$$\begin{aligned} \text{Area} &= D^2 \times .785 \\ D^2 \times .785 &= 2,402.1 \text{ in}^2 \\ D^2 &= \frac{2,402.1 \text{ in}^2}{.785} \\ D^2 &= 3,060.0 \text{ in}^2 \\ D &= \sqrt{3,060.0} = 55.32 \text{ in.} \end{aligned}$$

56.0 inch



ALTERNATE METHOD:

Calculate the areas as if the pipe were square. Using the method above, we multiplied the area by .785, only to take it back out again later. This step can be skipped, but only in certain situations. If you are not sure, use the method above.

$$\begin{array}{r} 36 \text{ in.} \times 36 \text{ IN.} = 1,296 \text{ in.}^3 \\ 42 \text{ in.} \times 42 \text{ IN.} = - 1,764 \text{ in.}^3 \\ \hline \text{Total Area} = 3,060 \text{ in.}^3 \end{array}$$

$$A = \sqrt{3,060.0} = 55.32 \text{ in.}$$

56.0 inch

6) Hydrogen sulfide is a toxic gas that smells like _____. At high concentrations of hydrogen sulfide, however, the sense of smell is deadened and no odor is detected.

- A) Dead fish
- B) Fuel gas
- C) Rotten cabbage
- Right D) Rotten eggs

7) What capacity blower is required to ventilate a manhole 48 in. in diameter and 62 feet deep, if 3 air change(s) is required every 6 minutes?

- a) 130 Ft³/Min.
- b) 389 Ft³/Min. Right
- c) 2336 Ft³/Min.
- d) 934 Ft³/Min.

FORMULAS NEEDED:

$$\frac{\text{Volume}}{\text{Time}} = \text{Flow}$$

Convert inches to feet:

$$\frac{48 \text{ in.}}{12 \text{ in./ft.}} = 4.0 \text{ ft.}$$

Volume of a Cylinder = D² x .785 x Depth

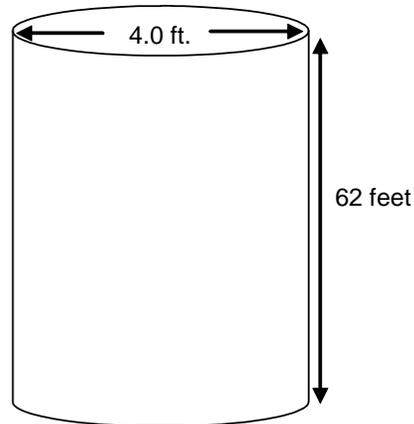
$$4.0 \text{ ft.} \times 4.0 \text{ ft.} \times .785 \times 62 \text{ ft.} = 778.7 \text{ Ft.}^3$$

Formula:

$$\begin{aligned} \text{Flow} &= \frac{\text{Volume}}{\text{Time}} \\ &= \frac{778.7 \text{ Ft.}^3}{6 \text{ min.}} \\ &= 129.8 \text{ Ft.}^3 \end{aligned}$$

Multiply ft³/min x Number of air changes required:

$$129.8 \text{ Ft.}^3/\text{Min} \times 3 \text{ Air Changes Req'd} = 389 \text{ Ft.}^3/\text{Min}$$



7) A pH of 6.0 is

- Right A) Acid
- B) Alkaline
- C) Neutral
- D) Basic

8) If a sewer must have a flow rate of 33 MGD with a velocity between 1.09 ft./sec. and 2.25 ft./sec. What must the minimum size be?

- | | |
|---|------------------------|
| x | a) 65 in. Right |
| | b) 93 in. |
| | c) 92 in. |
| | d) 64 in. |

FORMULAS NEEDED:

$$\text{ft}^3/\text{sec.} = 1.55 \times \text{MGD}$$

$$\text{Area (ft}^2\text{)} = D^2 \times .785$$

$$\text{ft}^3/\text{sec.} = \text{ft}^2 \times \text{ft./sec.}$$

(Flow = Area x Velocity)

Convert MGD to ft³/sec.

$$\begin{aligned} \text{ft}^3/\text{sec.} &= 1.55 \times \text{MGD} \\ &= 1.55 \times 33 \text{ MGD} \\ &= 51.2 \text{ ft}^3/\text{sec.} \end{aligned}$$

Decide which velocity you will use:

If the question asks for the minimum pipe size, you will need to design the pipe toward the HIGHEST velocity
 If the question asks for the maximum pipe size, you will need to design the pipe toward the LOWEST velocity

In this case, it asks for the *minimum* velocity, so you will use the 2.25 ft./sec. velocity

Use the formula, ft³/sec. = ft² x ft./sec. To get the area:

$$\begin{aligned} \text{ft}^3/\text{sec.} &= \text{ft}^2 \times \text{ft./sec.} \\ 51.2 \text{ ft}^3/\text{sec.} &= \text{ft}^2 \times 2.25 \text{ Ft./Sec.} \end{aligned}$$

$$\frac{51.2 \text{ ft}^3/\text{sec.}}{2.25 \text{ Ft./Sec.}} = 22.73 \text{ ft}^2$$

Use the formula, Area (ft²) = D² x .785 To get the D²

$$\begin{aligned} \text{Area (ft}^2\text{)} &= D^2 \times .785 \\ 22.73 \text{ ft}^2 &= D^2 \times .785 \end{aligned}$$

$$\frac{22.73 \text{ ft}^2}{.785} = D^2$$

$$29.0 \text{ ft}^2 = D^2$$

Then square root the D², to get the Diameter

$$D^2 = D \text{ (Diameter)}$$

$$29.0 \text{ ft}^2 = 5.38 \text{ ft.}$$

Convert to inches

$$5.38 \text{ ft.} \times 12 \text{ in./ft.} = 64.6 \text{ in.}$$

We are looking for the **minimum** velocity
 64.0 in. would be too small & cause the velocity to rise above 2.25 ft./sec.

9) The purpose of ribs on the outside of a Wayne Sewer Ball is to

- | | |
|---------|--|
| | A) Allow the ball's weight to be closer to the ball's center |
| | B) Avoid patent infringement that would apply if a non-ribbed ball were used |
| Right x | C) Cause jet action to aid in the hydraulic flushing of the sewer line |
| | D) Reinforce (strengthen) the ball |

10) A circular tank is 39 feet in diameter and 21 feet deep. If the tank is completely full and a 975 GPM pump is supplied, how long will it take to remove 11.5 feet of water from the tank?

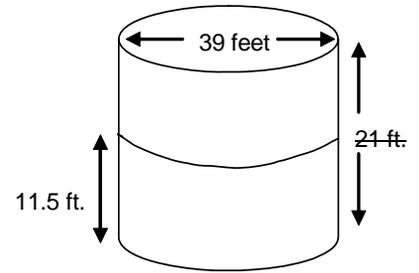
- | | |
|-------------------------------------|-------------------------------------|
| <input type="checkbox"/> | a) 4 Hours, 23 Minutes |
| <input type="checkbox"/> | b) 1 Hours, 57 Minutes |
| <input checked="" type="checkbox"/> | c) 1 Hours, 45 Minutes Right |
| <input type="checkbox"/> | d) 1 Hours, 76 Minutes |

FORMULAS NEEDED:

Flow = $\frac{\text{Volume}}{\text{Time}}$ 1 ft³ = 7.48 Gal.
 Vol. of a Cylinder = D² x .785 x Depth

Calculate the Cylinder Volume (ft³)

Vol. of a Cylinder = D² x .785 x Depth
 = 39 feet x 39 feet x .785 x 12 ft. deep
 = 13,730.83 ft.³



Convert ft³ to Gallons:

7.48 Gal./ft³ x 13,730.83 ft.³ = 102,706.59 Gallons

Calculate the Detention Time:

Flow = $\frac{\text{Volume}}{\text{Time}}$

975 Gal./Min. = $\frac{102,706.59 \text{ Gallons}}{\text{Time}}$

Time = $\frac{102,706.59 \text{ Gallons}}{975 \text{ Gal./Min.}}$

Time = 105.3 minutes

Convert Minutes to Hours, Minutes:

$\frac{105 \text{ min.}}{60 \text{ min./hr.}} = 1.76 \text{ hrs.}$

1 hrs. + (.76hrs. x 60) = 45 min.

1 hrs., 45 min. = "C"

11) Your chlorinator room should have an exhaust vent installed

- | | |
|-------------------------------------|---------------------------------|
| <input type="checkbox"/> | A) Near the ceiling. |
| <input checked="" type="checkbox"/> | B) Near the floor. Right |
| <input type="checkbox"/> | C) Halfway up the wall. |
| <input type="checkbox"/> | D) At the chlorinator bell jar. |

12) Leakage of seal water around the packing on a centrifugal pump is required because it acts as a(n)

- A) Adhesive
 B) Coolant
Right C) Lubricant
 D) Vapor Barrier

13) The flushing water pressure in a water-lubricated wastewater pump should be at least _____ the pump discharge pressure.

- A) 10 psi less than
 B) 5 psi less than
Right C) 5 psi more than
 D) 10 psi more than

14) A wet well is 10 feet deep by 17 feet in diameter. When the pump is not running, the water rises 31.0 in. in 2 min. 48 sec. If the level rises 5.2 in. in 16.0 min. while the pump is running, what is the pump rate in GPM?

- | |
|---|
| |
| x |
| |
| |
- a) 1,612 Gal./Min.
 - b) 1,520 Gal./Min. Right
 - c) 1,797 Gal./Min.
 - d) 9,209 Gal./Min.

FORMULAS NEEDED:

Volume of Cylinder = $D^2 \times .785 \times \text{Depth}$ $1 \text{ ft.}^3 = 7.48 \text{ Gal.}$

Flow = $\frac{\text{Volume}}{\text{Time}}$

Simplify:

31.0 in. = 2.6 ft. 2 min, + $\left\{ \frac{48 \text{ sec.}}{60 \text{ sec/min}} \right\} = 2.80 \text{ min.}$
 5.2 in. = 0.4 ft.

Calculate inflow with the pump off;

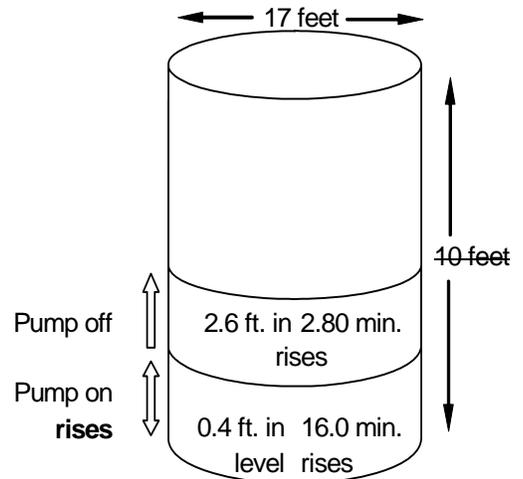
Volume of Cylinder = $D^2 \times .785 \times \text{Depth}$
 = 17 ft. x 17 ft. x .785 x 2.6 ft.
 = 586.07 ft.³
 Convert to gallons;
 = 586.07 ft.³ x 7.48 gal/ft³ = 4,383.79 Gal.

Flow = $\frac{\text{Volume}}{\text{Time}}$ Flow = $\frac{4,383.79 \text{ Gal.}}{2.80 \text{ min.}}$
 = 1,566 Gal./Min. (Inflow)

Calculate change in volume with the pump on;

Volume of Cylinder = $D^2 \times .785 \times \text{Depth}$
 = 17 ft. x 17 ft. x .785 x 0.4 ft.
 = 98.31 ft.³
 Convert to gallons;
 = 98.31 ft.³ x 7.48 gal/ft³ = 735.35 Gal.

Flow = $\frac{\text{Volume}}{\text{Time}}$ Flow = $\frac{735.35 \text{ Gal.}}{16.00 \text{ min.}}$
 = 46 Gal./Min.



Add or subtract the change in volume to the inflow

The level rises when the pump is on. This means the pump can not keep up subtract the from the 1,566 GPM Inflow.

$$\begin{array}{r} 1,566 \text{ GPM} \\ - \quad 46 \text{ GPM} \\ \hline 1,520 \text{ GPM} = \text{"B"} \end{array}$$

15) What factors should be considered when providing trench shoring?

- A) Grade of sewer.
- B) Pipe material.
- Right C) Structures or sources of vibration near trenches.
- D) All of the above.

16) Sewer "A" has 17,000 people at 95 GPCD. Sewer "B" has 13,800 people at 90 GPCD. Sewer "C" has 9,850 people at 85 GPCD. What percent of the flow is due to I&I if the total plant flow is 4.50 MGD?

- a) 21.5%
- b) 82.1%
- c) 65.7%
- d) 17.9% Right

FORMULAS NEEDED:

GPCD = Gallons Per Capita Per Day

Add up known flows:

Sewer "A"	1,615,000 Gal./Day
Sewer "B"	1,242,000 Gal./Day
Sewer "C"	+ 837,250 Gal./Day
	<u>3,694,250 Gal./Day</u>

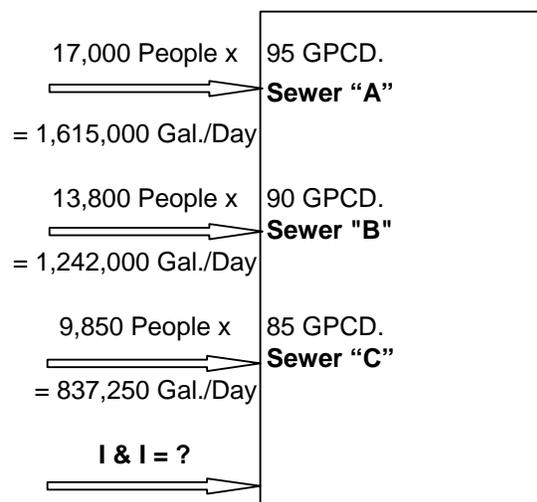
Subtract known flows from the plant flow to get to get I & I:

	4,500,000 Gal./Day	
-	<u>3,694,250 Gal./Day</u>	
	805,750 Gal./Day	(I & I)

Divide I & I flow by the plant flow & multiply by 100:

$$\frac{805,750 \text{ Gal./Day}}{4,500,000 \text{ Gal./Day}} \times 100 = 17.9\%$$

Plant Flow = 4,500,000 Gal./Day (4.50 MGD)



** Before picking your answer, look at your I & I flows, does 805,750 Gal./Day I & I look like it might be 17.9% of 4,500,000 Gal./Day plant flow? If not, you probably divided by the wrong number.

17 Given the data below, what is the most likely cause of the lift station problem?

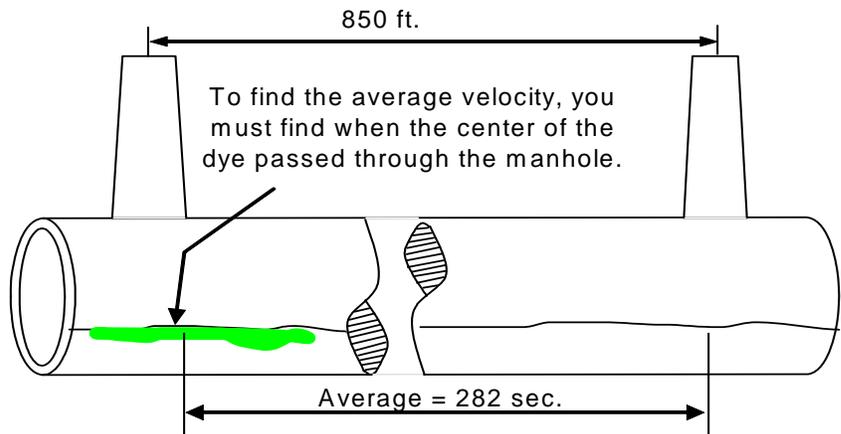
DATA: Wet well inlet is normal
 Well drops normally when pump #1 is running
 Well level rises slowly when pump #2 or pump #3 is running
 Run amperage is the same for all three pumps
 One of the pump motors turn backwards when off.
 Level system is reading correctly.
 Electrical controls are all in automatic.

- Right A) Pump #1 & #2 are air-bound
 B) Pump #1 check valve stuck open.
 C) Either pump #1 or #2 is wired backwards
 D) Check valve on pump #3 is clogged.

18) Colored dye is dumped into a manhole. The dye first appears 4 min., 6 sec. later in a manhole 850 feet downstream and disappears 5 min. and 17 sec. after the dye was first dumped into the manhole. What is the velocity of the flow in the sewer?

- a) 2.68 Ft./Sec.
 b) 3.02 Ft./Sec.
 c) 3.46 Ft./Sec.
 d) 0.66 Ft./Sec.

Right



FORMULAS NEEDED:

$$\text{velocity} = \frac{\text{Distance}}{\text{Time}}$$

Convert Min., Sec. To Seconds:

Dye first appears:

$$\begin{aligned} 4 \text{ min.}, 6 \text{ sec.} &= \\ 4 \text{ min.} \times 60 \text{ sec./min.} &= 240 \text{ sec.} \\ &+ 6 \text{ sec.} \\ &\hline 246 \text{ sec.} \end{aligned}$$

Dye disappears:

$$\begin{aligned} 5 \text{ min.}, 17 \text{ sec.} &= \\ 5 \text{ min.} \times 60 \text{ sec./min.} &= 300 \text{ sec.} \\ &+ 17 \text{ sec.} \\ &\hline 317 \text{ sec.} \end{aligned}$$

Average the Start & finish times::

$$\frac{246 \text{ sec.} + 317 \text{ sec.}}{2} = 282 \text{ sec.}$$

Use the formula to calculate the velocity:

$$\text{velocity} = \frac{\text{Distance}}{\text{Time}}$$

$$\frac{850 \text{ ft.}}{282 \text{ sec.}} = 3.02 \text{ ft./sec.} = \text{"B"}$$

19) Task least likely to be performed by collection systems personnel is

- | | |
|---|---|
| <input type="checkbox"/> | A) Cleaning sewer stoppages |
| Right <input checked="" type="checkbox"/> | B) Making water connections |
| <input type="checkbox"/> | C) Inspecting/testing manholes |
| <input type="checkbox"/> | D) Maintaining collection systems equipment |

20) When opening a power rodder properly, do the following

- | | |
|---|--|
| <input type="checkbox"/> | A) Push the rodding tool into an obstruction and hold it there |
| <input type="checkbox"/> | B) Rotate rod in one position |
| Right <input checked="" type="checkbox"/> | C) Make sure all the torque is out of a broken rod |
| <input type="checkbox"/> | D) Rod past dropped joints or through a crushed pipe |

21) An electric motor is supplied by 480 v and 32 amps, given no loss, what horsepower can the motor supply to the water?

- | | | |
|-------------------------------------|------------|-------|
| <input type="checkbox"/> | a) 64.2 HP | |
| <input type="checkbox"/> | b) 2.0 HP | |
| <input checked="" type="checkbox"/> | c) 20.6 HP | Right |
| <input type="checkbox"/> | d) 30.9 HP | |

FORMULAS NEEDED:

Watts = Amps x Volts, 1 HP = 746 W atts

Calculate Watts:

Volts x Amps = Watts

480 v x 32 a = 15,360 Watts

Convert Watts to HP:

1 HP = 746 Watts

$$\frac{15,360 \text{ Watts}}{746 \text{ watts/HP}} = 20.6 \text{ HP}$$

= "C"

22) In keeping records,

- | | |
|---|---|
| <input type="checkbox"/> | A) Every test result should be included in an annual report. |
| <input type="checkbox"/> | B) Poor records are better than no records |
| <input type="checkbox"/> | C) Records should be destroyed every two years. |
| Right <input checked="" type="checkbox"/> | D) Records should be kept up-to-date and maintained as long as they are useful. |

23) A 4,160 v motor draws 21 amps. What is the brake horsepower if the pump is 85% efficient and the motor power factor is .91?

- a) 90.6 HP
- b) 117.1 HP
- c) 5.1 HP
- d) 106.6 HP

Right

FORMULAS NEEDED:

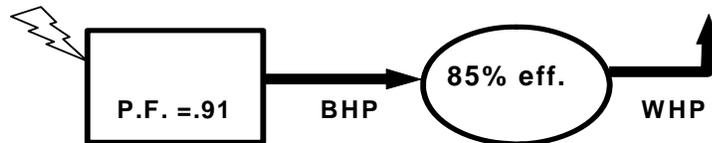
1 hp = 746 Watts
 Amps x Volts = Watts

1) 1) Calculate Watts:

Amps x Volts = Watts
 21 a x 4,160 v = 87,360 watts

2) Calculate Input (wire) HP:

1 hp = 746 Watts
 $\frac{87,360 \text{ watts}}{746 \text{ Watts / HP}} = 117.1 \text{ HP}$



2) Calculate BHP:

$117.1 \text{ HP} \times .91 = 106.6 \text{ HP}$
 = "D"

24) Which one of the following would not be considered a natural event?

- Right
- A) Explosion.
 - B) Flood.
 - C) Lightning.
 - D) Tornado.

25) What information must be on a warning tag attached to a switch that has been locked out?

- Right
- A) Direction for removing tag
 - B) Name of the nearest physician to call in case of an emergency
 - C) Signature of person who locked out the switch, who is the only person authorized to remove tag
 - D) Time to unlock switch

26) Calculate the water horsepower if the pump it operates provides 875 GPM against 118 feet total dynamic head (TDH)?

- a) 101 HP
- b) 55 HP
- c) 7 HP
- d) 26 HP

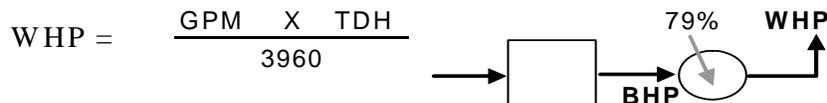
Right

27) If the pump in problem 26 is 79% efficient, then what is the brake HP?

- a) 33.0 HP
- b) 70.2 HP
- c) 9.4 HP
- d) 43.8 HP

Right

FORMULAS NEEDED:



Problem #26;
Calculate HP;

$$\text{WHP} = \frac{875 \text{ GPM} \times 118 \text{ feet}}{3960}$$

WHP = 26.1 HP 'D'

Problem #27;
Calculate BHP;

$$\frac{\text{WHP}}{\text{Eff.}} = \text{BHP} \quad \frac{26 \text{ HP}}{.79} = 33.0 \text{ HP} = \text{"A"}$$

28) Why are gasoline and volatile solvents objectionable where present in a sewer?

- Right
- A) They produce an explosion hazard
 - B) They tend to cause the solids to vaporize
 - C) They will coagulate floatables and cause stoppages
 - D) They represent wasted recourses

29) If you were in charge of a large operation with four foremen, three whose work was exceptionally good and a fourth whose work was substandard, what should you do?

- Right
- A) Demote the substandard Forman and bring up a replacement from the ranks
 - B) Discuss the problem with the substandard Forman and offer to help before any other action is taken.
 - C) Find a replacement, then fire the substandard Forman.
 - D) Wait to see if the substandard Forman does better.

30) A pump has an efficiency of 91% and a motor has a power factor of .93. If the water horsepower is 334 HP and electricity has a cost of 11.0 cents per KWH, how much will it cost to run the pump for one month, (31 days) at 12.0 hrs./day?

- | | | |
|-------------------------------------|---------------------|--------------|
| <input checked="" type="checkbox"/> | a) \$12,047.49 /mo. | Right |
| <input type="checkbox"/> | b) \$10,963.22 /mo. | |
| <input type="checkbox"/> | c) \$3,109.31 /mo. | |
| <input type="checkbox"/> | d) \$8,032.37 /mo. | |

FORMULAS NEEDED:

1 HP = 746 Watts or 1 HP = .746 KW

1) Convert WHP to Brake HP:

$$\frac{334 \text{ HP}}{.91} = 367.0 \text{ HP}$$

2) Convert BHP to Wire HP:

$$\frac{367 \text{ HP}}{.93} = 394.7 \text{ HP}$$

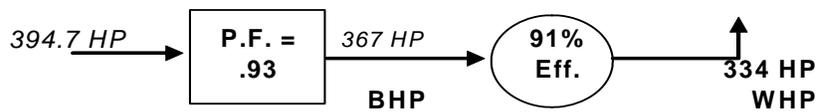
3) Convert Wire HP to KW (Kilowatts):

1 HP = .746 KW

$$394.7 \text{ HP} \times .746 \text{ KW per HP} = 294.4 \text{ KW}$$

3) To find the Cost, multiply KW x Hrs. x \$/hr. x Days

$$294.4 \text{ KW} \times 12.0 \text{ hrs./day} \times .11 \text{ cents/KW} \times 31 \text{ days/month} = \text{\$ } 12,047.49 \text{ per mo.} \\ = \text{"A"}$$



31) Which of the following is a type of shore?

- | | |
|-------------------------------------|-----------------------|
| <input type="checkbox"/> | A) Bar |
| <input checked="" type="checkbox"/> | B) Aluminum hydraulic |
| <input type="checkbox"/> | C) Truss |
| <input type="checkbox"/> | D) Sand |
- Right**

32) You should never attempt to install, troubleshoot, maintain or replace electrical equipment panels, controls, wiring, or circuits unless

- | | |
|-------------------------------------|---|
| <input type="checkbox"/> | A) A manhole is overflowing down a street |
| <input type="checkbox"/> | B) A pump is unplugged |
| <input type="checkbox"/> | C) You are receiving a lot of odor complaints |
| <input checked="" type="checkbox"/> | D) You know what you are doing, are qualified, and are authorized |
- Right**

- 33) 37 mg/l. of chlorine is required to treat a flow of 50.0 MGD. The solution available to you, however, is only 74% of chlorine. How many lbs./day of solution are required to treat the flow?

- a) 85,403 lbs./day
 b) 20,850 lbs./day
 c) 15,429 lbs./day
 d) 1,024,012 lbs./day

Right

FORMULAS NEEDED:

$$\text{lbs./day} = \text{MGD} \times \text{mg/l} \times 8.34$$

1) Use formula to Calculate lbs./day:

$$\begin{aligned} \text{lbs./day} &= \text{MGD} \times \text{mg/l} \times 8.34 \\ &= 50 \text{ MGD} \times 37 \text{ mg/l.} \times 8.34 \\ &= 15,429 \text{ lbs./day} \end{aligned}$$

2) The solution is only 74% pure. You will need more;

How much more?

$$\frac{15,429 \text{ lbs./day}}{.74 \text{ (74\%)}} = 20,850 \text{ lbs./day}$$

- 34) A venturimeter measures quantity of fluid by

- Right A) difference in pressure between a constricted and a full-size portion
 B) electronic measurement
 C) velocity of the fluid past a given point
 D) weight of the fluid

35) 49 mg/l. of root control must be added to a 42 in. sewer that is 2,125 feet long. If the root control chemical is in a solution that consists of only 38% of the chemical, how many lbs. of the solution must be added to the sewer?

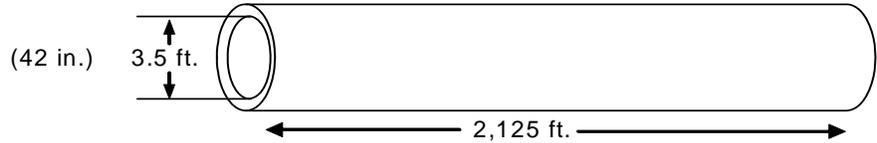
- | | | |
|-------------------------------------|------------------|--------------|
| <input checked="" type="checkbox"/> | a) 164.38 lbs. | Right |
| <input type="checkbox"/> | b) 23.74 lbs. | |
| <input type="checkbox"/> | c) 183.28 lbs. | |
| <input type="checkbox"/> | d) 3,418.02 lbs. | |

FORMULAS NEEDED:

lbs./day = MGD x mg/l x 8.34

Volume of a cylinder = $D^2 \times .785 \times L$

1 ft³ = 7.48 Gallons



1) Calculate the Volume of Pipe, then convert to Million Gallons:

Volume of a cylinder = $D^2 \times .785 \times L$

3.5 ft. x 3.5 ft. x 2,125 ft. x .785 = 20,435 ft.³

1 ft³ = 7.48 Gallons

20,435 ft³ x 7.48 gal./ft³ = $\frac{152,850 \text{ gal.}}{1,000,000}$ = .15 MGD

2) Use formula to Calculate lbs./day:

lbs./day = MGD x mg/l x 8.34
 lbs./day = .15 MGD x 49 mg/l. x 8.34
 lbs./day = 62 lbs./day

3) The chemical is only 38% pure. You will need more;

$\frac{62 \text{ lbs./day}}{.38} = 164.38 \text{ lbs./day}$
 = "A"

36) On Monday A flow totalizer read 11,156,800 gal. On Thursday the totalizer read 114,081,002 gal. What was the daily average flow?

- | | | |
|-------------------------------------|---------------|--------------|
| <input type="checkbox"/> | a) 114.08 MGD | Right |
| <input type="checkbox"/> | b) 25.73 MGD | |
| <input type="checkbox"/> | c) 40.03 MGD | |
| <input checked="" type="checkbox"/> | d) 34.31 MGD | |

1) Subtract the two readings to determine how many gallons passed through;

114,081,002 gal.
 - 11,156,800 gal.
 102,924,202 gal.

- ⇄ Monday
 - ⇄ Tuesday
 - ⇄ Wednesday
 - ⇄ Thursday
 - ⇄ Friday
 - ⇄ Saturday
 - ⇄ Sunday
-
- 3 Days

1) Divide by the number of FULL days that passed;

$\frac{102,924,202 \text{ gal.}}{3 \text{ Days}} = 34.31 \text{ MGD}$
 = "B"

37) Enclosed, open, and semi-closed are terms used for the designation and selection of

- Right A) Impellers
 B) Lantern rings
 C) Sleeves
 D) Stuffing Boxes

38) If the grade of a sanitary sewer has a slope of 0.50% for 350 feet, what is the rise of the pipe?

- a) 351.8 Feet
 b) 1.75 Feet Right
 c) 0.02 Feet
 d) 0.18 Feet

FORMULAS NEEDED:

SLOPE = $\frac{\text{RISE}}{\text{RUN}}$ (Slope = 0.50% or .01)

$.005 = \frac{\text{RISE}}{350 \text{ ft.}}$

Slope =

$.005 \times 350 \text{ ft.} = \text{RISE}$
 $.005 \times 350 \text{ ft.} = 1.75 \text{ ft.} = \text{"B"}$

39) What must be checked before entering a manhole?

- A) Atmosphere in manhole
 B) Safety equipment
 C) Proper barricades or warning devices around a manhole
 Right D) All of the above

40) A crew surveys a sewer from STA. 9+ 54.00 to STA 32+ 65.25 If the elevation of the manhole (farthest to the treatment plant) is 742.6 feet, what is the elevation of the second manhole if the grade is 0.0017 FT/FT,

- | | |
|-------------------------------------|---------------|
| <input type="checkbox"/> | a) 3.9 Feet |
| <input checked="" type="checkbox"/> | b) 738.7 Feet |
| <input type="checkbox"/> | c) 746.5 Feet |
| <input type="checkbox"/> | d) 7.4 Feet |

Right

FORMULAS NEEDED:

$$\frac{\text{RISE}}{\text{RUN}} = \text{SLOPE}$$

2) Calculate Slope:

$$\frac{\text{RISE}}{2,311.25 \text{ ft.}} = 0.0017 \text{ ft/ft}$$

$$\begin{aligned} \text{RISE} &= .0017 \text{ ft/ft} \times 2,311.25 \text{ ft.} \\ \text{RISE} &= 3.93 \text{ ft.} \end{aligned}$$

3) Add or Subtract the 'rise' to get the other Elevation:

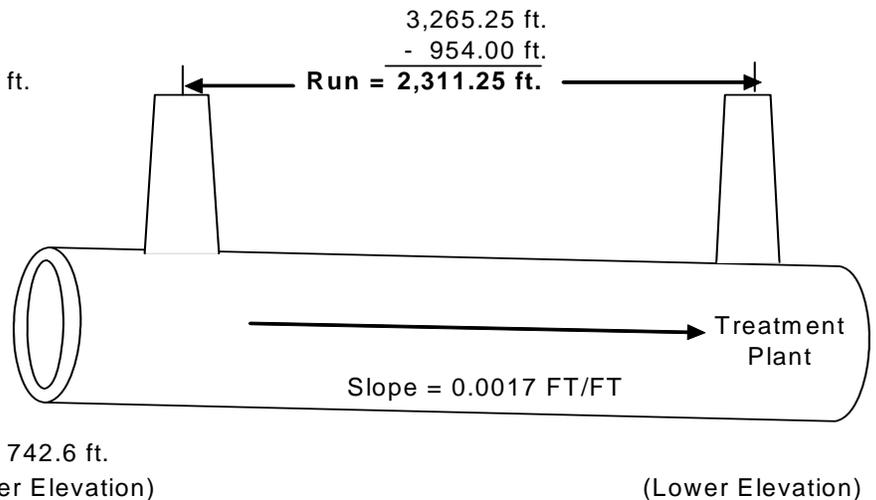
The manhole farthest is at 742.6 ft.
So, the other manhole must be LOWER.

You SUBTRACT the 'rise' from 742.6 ft.

$$\begin{aligned} &742.60 \text{ ft.} \\ &- 3.93 \text{ ft.} \\ \hline &738.67 \text{ ft.} = \text{"B"} \end{aligned}$$

1) Convert survey station numbers into feet, then Calculate Run:

$$\begin{aligned} \text{STA } 32 + 65.25 &= 32 \text{ hundred} + 65.25 = 3,265.25 \text{ ft.} \\ \text{STA } 9 + 54.00 &= 9 \text{ hundred} + 54.00 = 954.00 \text{ ft.} \end{aligned}$$



41) Which of the following is not typical of a "submersible" pump?

- | | |
|---|--|
| <input type="checkbox"/> | A) Can be installed in a crooked hole. |
| <input type="checkbox"/> | B) Minimizes vandalism. |
| <input type="checkbox"/> | C) Quieter operation. |
| Right <input checked="" type="checkbox"/> | D) Requires water lubrication. |

42) A map with a scale of 0.625 in.= 100 feet indicates that manhol"A" is 7.50 in. from manhole "B"
 What is the actual distance between manholes?

- | | |
|-------------------------------------|-----------------------------|
| <input type="checkbox"/> | a) 4.7 ft. |
| <input type="checkbox"/> | b) 8.3 ft. |
| <input checked="" type="checkbox"/> | c) 1,200.0 ft. Right |
| <input type="checkbox"/> | d) 83.3 ft. |

$$\frac{\text{Scale factor} \times \text{Measurement}}{\text{Scale}} = \text{Actual Distance}$$

$$\frac{7.50 \text{ in.} \times 100 \text{ ft.}}{0.625 \text{ in.}} = \mathbf{1,200.0 \text{ feet,}}$$

43) Biological activity in long, sluggish-flow, flat-grade sewer lines will likely

- | | |
|-------------------------------------|--|
| <input type="checkbox"/> | A) Decrease line sediment |
| <input checked="" type="checkbox"/> | B) Create oxygen deficiency in the air in manholes, sewers, or wet wells |
| <input type="checkbox"/> | C) Stop toxic gas production |
| <input type="checkbox"/> | D) Increase the "carrying capacity" of the line |

44) If a repair job can be done by 14 people in 17 hours, how long will it take for 5 people to do a similar job?

- | | |
|-------------------------------------|-----------------------------------|
| <input type="checkbox"/> | a) 12 Hours, 0 min. |
| <input type="checkbox"/> | b) 47 Hours, 6 min. |
| <input type="checkbox"/> | c) 6 Hours, 4 min. |
| <input checked="" type="checkbox"/> | d) 47 Hours, 36 min. Right |

1) Set up the problem:

If a repair job can be done by 14 people in 17 hours,
 then it would take 5 people, $\frac{14}{5}$ of the time.

$$\text{So, } 17 \text{ hrs.} \times \frac{14}{5} = 47.6 \text{ hrs.}$$

2) Convert Decimal Hours to Hours, Minutes:

$$47.6 \text{ hrs.} = 47 \text{ hrs.} + (.60 \text{ hrs.} \times 60 \text{ sec./hr.}) = 36 \text{ min.}$$

$$= \mathbf{47 \text{ hrs., } 36 \text{ min.}} = \mathbf{"D"}$$

45) Biological hazards in collection system operations include

- A) Noxious or toxic gases or vapors
- B) Oxygen deficiency
- C) Physical injuries
- Right D) Hepatitis A

46) A trench is dug at 13 ft. wide x 9 ft. deep x 1,654 ft. long. A 21 in. Sewer is going to be installed in this trench. 16 in. must be left out of the top for concrete. How much backfill will be required to fill the trench?

- | |
|----------|
| x |
| |
| |
| |
- a) 5,958 Yd³ **Right**
 b) 17,875 Yd³
 c) 160,872 Yd³
 d) 7,020 Yd³

47) How many tons of backfill would there be in problem 51 if the backfill material weighed 3,724 lbs./cu. yd.?

- | |
|----------|
| x |
| |
| |
| |
- a) 11,094 Tons **Right**
 b) 33,283 Tons
 c) 299,544 Tons
 d) 13,071 Tons

48) If a loaded dump truck could haul 18 tons each, how many truck loads would be needed in problem 47?

- | |
|----------|
| |
| |
| x |
| |
- a) 616 Trucks
 b) 727 Trucks
 c) 617 Trucks **Right**
 d) 16,642 Trucks

FORMULAS NEEDED:

Volume of a rectangle = L x W x H 1 ton = 2,000 lbs.
 Volume of a cylinder = D² x .785 x L 1 yd.³ = 27 ft.³

1) Calculate the volume of the trench in (Yd³):

Volume of a rectangle = L x W x H
 Volume of a rectangle =
 = 1,654 ft. x 13 ft. x 7.67 ft.
 = 164,849 ft.³
 Convert to yd³
 $\frac{164,849 \text{ ft.}^3}{27 \text{ ft}^3/\text{yd}^3} = 6,106 \text{ cu. yd.}$

2) Calculate the volume of the pipe (in Yd³):

Volume of a cylinder = D² x .785 x L
 = 1.75 ft. x 1.75 ft. x .785 x 1,654 ft.
 = $\frac{3,976.3 \text{ cu. ft.}}{27 \text{ ft}^3/\text{yd}^3} = 147 \text{ cu. yd.}$

3) Calculate the weight of fill in tons:

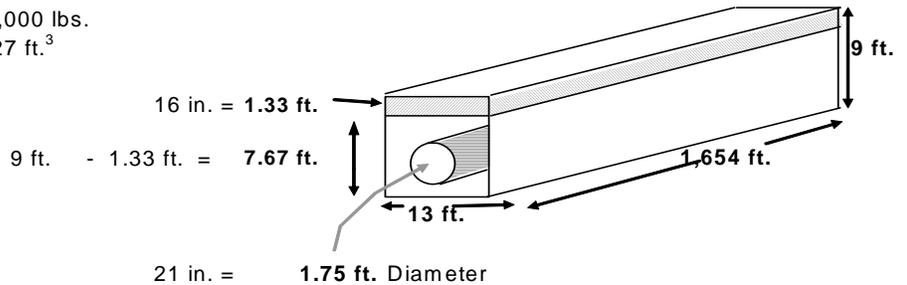
$5,958.2 \text{ x } 3,724 \text{ lbs. cu. yd.} = \frac{22,188,467 \text{ lbs.}}{2,000 \text{ lbs./ton}} = 11,094 \text{ tons}$
 = "A"

3) Calculate the weight of fill in tons:

$\frac{11,094.2 \text{ tons}}{18 \text{ tons/truck}} = 616.3 \text{ Trucks}$

You must round up to 617.0 Trucks or there will be .3 truckloads left over.

617 Trucks = 'C'



3) Subtract pipe volume from trench volume:

This will give you the volume of fill.
 $\frac{6,106 \text{ yd}^3}{- 147 \text{ yd}^3} = 5,958 \text{ yd}^3 \text{ #51 = "A"}$

49) Given the following information, would it be less expensive to finish the job in 2 days, or finish the job in one day by working overtime?

Actual job time = 15.00 hrs
 Travel time & set-up time = 1.50 hrs
 Average Work day = 8.00 hrs
 Hourly pay rate = \$ 18.25
 Overtime is 1.50 times the normal hourly rate

- a) Cheaper to do the work with O.T.
- b) Cheaper to do the work in two days
- c) Costs the same either way
- d) None of the above

Right

CALCULATE THE COST BOTH WAYS

1) Cost for completing the work in one day, with overtime;

(Add up the total hours worked, then

subtract 8.00 hours to determine hours paid at O.T.)

15.00 hrs (Actual job time)

+ 1.50 hrs (Travel time & set-up time)

- 8.00 hrs (straight time)

8.50 hrs (paid at O.T. Rate)

(Convert O.T. hours to straight time hours)

8.50 hrs O.T. x 1.50 = 12.75 hrs. pay

(Add them together for total hours paid)

12.75 hrs. pay + 8.00 hrs = 20.75 hrs. total pay

2) Cost for doing the work in two days

1.50 hrs (Set-up, Day 2)

1.50 hrs (Set-up, Day 1)

+ 15.00 hrs

18.00 hrs (Total pay)

50) The average cost for contractors to clean the city sewers is \$ 5.95 per foot for 1.60 miles of 12 in. pipe, \$ 6.80 per foot for 1.80 miles of 15 in. pipe, and \$ 7.85 per foot for 1.70 miles of 18 in. pipe, The city is considering purchasing a new jet & vac truck for \$ 284,318 and hiring a 3 man crew to operate it. Operator "A" makes \$19.57 per hour, operator "B" makes \$18.59 per hour, operator "C" makes \$17.89 per hour. Health care & benefits cost 37% of wages.

The cost/year of the jet truck will be \$ 31,275.00 for 10 years. The time for the crew to clean 100 feet of sewer is as follows:

- 12" sewer takes 1.50 hours.
- 15" sewer takes 3.25 hours.
- 18" sewer takes 4.00 hours.

.50 hours. of non-productive time (travel, cleanup, etc.) will be used for every hour spent cleaning sewers

Which is the least expensive option (contractor or in-house) and by how much over the 10 year period?

x

- a) Cheaper to buy a jet-vac, cost savings will be \$625,505.80
- b) Cheaper to contract out, cost savings will be \$502,906.66
- c) Cheaper to buy a jet-vac, cost savings will be \$62,863.33
- d) Cheaper to contract out, cost savings will be \$61,925.07

Right

See Next Page For Solution

Convert miles of sewer to feet .

<u>size</u>	<u>miles</u>		<u>feet/mile</u>	=	<u>feet</u>
12 in. =	1.60 miles	x	5,280 ft./mile	=	8,448 ft.
15 in. =	1.80 miles	x	5,280 ft./mile	=	9,504 ft.
18 in. =	1.70 miles	x	5,280 ft./mile	=	8,976 ft.

CONTRACTOR COST/YEAR:

Convert feet of sewer cost.

<u>feet</u>	x	<u>cost/ft.</u>	=	<u>total</u>	
8,448 ft.	x	\$ 5.95	=	\$ 50,265.60	(12 in.)
9,504 ft.	x	\$ 6.80	=	\$ 64,627.20	(15 in.)
8,976 ft.	x	\$ 7.85	=	\$ 70,461.60	(18 in.)
				<u>\$ 185,354.40</u>	= TOTAL CONTRACTOR COST/YEAR

IN HOUSE COST/YEAR

1) Calculate labor cost/hr.

Add wages of A,B & C operators.

	\$19.57	(Operator A)
	\$18.59	(Operator B)
+	<u>\$17.89</u>	(Operator C)
	\$56.05	(Total hourly rate)

<u>hourly rate</u>	<u>travel & clean up</u>		<u>fringe benefits</u>	<u>Total labor Cost/hr.</u>
\$56.05	x 1.50 hrs.	x	1.37	= \$115.18

2) Set up grid to calculate in-house costs.

<u>Size</u>	<u>ft. of pipe</u>	<u>÷</u>	<u>100' sections</u>	<u>x</u>	<u>hrs. per 100 ft.</u>	<u>x</u>	<u>hourly rate</u>	<u>travel time pipe size</u>
12 in. =	8,448	÷	100 ft. sections	x	1.50	x	\$ 115.18	= 14,595.96
15 in. =	9,504	÷	100 ft. sections	x	3.25	x	\$ 115.18	= 35,577.65
18 in. =	8,976	÷	100 ft. sections	x	4.00	x	\$ 115.18	= 41,355.21

In-house labor cost = 91,528.82

Jet-vac cost/year = 31,275.00

Total cost/year = 122,803.82

COMPARE COST/YEAR

\$185,354.40	CONTRACTOR COST/YEAR
<u>- \$122,803.82</u>	IN HOUSE COST/YEAR
\$62,550.58	Cheaper to do the work in-house

10 year cost difference

$$\begin{aligned} & \$ 62,550.58 \times 10 = \\ & \mathbf{\$625,505.80} \\ & \mathbf{= "A"} \end{aligned}$$